



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4306-045
Job Sheet 175840



Part No: D4306-045

Job Qty: 3 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/20/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV C SHEETS 1,7,8 IPP Rev:A 11.01.20 new issue DD verf:EC IPP Rev:B 11.03.03 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		4/19/18	0.00	0.00	Start Up Large Fab-6		DML 18-4-16
100	Large Fab	3 pcs		4/20/18	0.00	4.92	Large Fab 1		Df 2018-04-20
110	QC	3 pcs		4/20/18	0.00	0.00	QC5		CDC
120	QC	3 pcs		4/20/18	0.00	0.00	QC10		CPC
130	Packaging	3 pcs		4/20/18	0.00	0.00	Packaging3 Large Fab		CPC
140	QC21-SA	3 Ea		4/20/18	0.00	0.00	QC21		md 18/04/23

Part Op 100 - 1- Cut tube 50" 3- Trim access tube material to finish size as per dwg D4306-5 4- Drill and chamfer holes as per Descriptions: dwg D4306-5 using DT9710

130 - LOCATION: WA004

DAS
21
9-20

APR 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3759-1	Bushing	12 Ea (4 ea)	90-Start up Operation	5057524
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	12.4980 ft (4.166 ea)	90-Start up Operation	5048830

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3759-1	12	332	0
	M304TS0.750W.049	12	1,278	0

Part Specifications

Specifications could not be found.

Plex 4/11/18 9:48 AM dart.leroux.jason



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S061084



Part: D4306 - 045

Job No: 175840

Serial No/Batch: S061084

Revision:

Inspector:

Date: 04/16/18